

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 30.06.2025

Version number 3 (replaces version 2)

Revision: 30.06.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** 40% Acrylamide/Bis Solution, 39:1 %

· **Product Code:** 20-2001

· **Registration number** Mixture

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Product category** PC21 Laboratory chemicals

· **Application of the substance / the mixture**

Laboratory reagent

Reactive monomer solution

· **Uses advised against**

Any use involving aerosol formation or vapour release in excess of the assigned Workplace Exposure Limit where workers are exposed without suitable Respiratory Protective Equipment.

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Processes involving the use of incompatible substances - refer to section 10.

Processes involving extreme heat use advised against.

Processes where workers who may be pregnant or breastfeeding could potentially come into direct contact with the undiluted product.

The product is strictly intended for industrial or professional use only.

· **1.3 Details of the supplier of the safety data sheet**

· **Supplier:**

Severn Biotech Ltd.

Unit 2,

Park Lane,

Kidderminster,

Worcestershire.

DY11 6TJ

UK

Tel: 0044 1562 825286

Fax: 0044 1562 825284

email: info@severnbiotech.com

· **Further information obtainable from:** Product safety department.

· **1.4 Emergency telephone number:**

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to GB-CLP**

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H332 Harmful if inhaled.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Muta. 1B H340 May cause genetic defects.

Carc. 1B H350 May cause cancer.

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Repr. 2 H361f Suspected of damaging fertility.

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.

2.2 Label elements

Labelling according to GB-CLP The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms



GHS07 GHS08

Signal word Danger

Hazard-determining components of labelling:

acrylamide

N,N-Methylene Bis Acrylamide

Hazard statements

H302+H332 Harmful if swallowed or if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H340 May cause genetic defects.

H350 May cause cancer.

H361f Suspected of damaging fertility.

H372 Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

P260 Do not breathe mist/vapours/spray.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 79-06-1 EINECS: 201-173-7 Index number: 616-003-00-0 Reg.nr.: 01-2119463260-48-XXXX	acrylamide ⚠ Acute Tox. 3, H301; ⚠ Muta. 1B, H340; Carc. 1B, H350; Repr. 2, H361f; STOT RE 1, H372; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Note: D, E ATE: LC50/4 h inhalative: 1.5 mg/l	25 – 50%
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CAS: 110-26-9 EINECS: 203-750-9 Reg.nr.: 01-2120745928-38-XXXX	N,N-Methylene Bis Acrylamide ☠ Acute Tox. 3, H301; ☠ Muta. 1B, H340; Carc. 1B, H350; Repr. 2, H361; STOT RE 1, H372; ☠ Acute Tox. 4, H312; Acute Tox. 4, H332 ATE: LC50/4 h inhalative: 1.5 mg/l	(Contd. of page 2) 1 – 2.5%
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· **SVHC**

CAS: 79-06-1 acrylamide

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**

In case of inhalation:

- Provide fresh air.
- In case of breathing difficulties administer oxygen.
- No mouth-to-mouth or mouth-to-nose resuscitation. Use respiratory bag or oxygen resuscitation apparatus.
- Do not leave patient unattended.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

May be absorbed through the skin. Seek medical advice.

· **After eye contact:**

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:**

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

· **Information for doctor:**

Treat symptomatically and supportively.

No specific antidote.

Ingestion may cause central and peripheral nervous system depression. Do not induce vomiting because of the danger of aspiration.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**

· **Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Use fire extinguishing methods suitable to surrounding conditions.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

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· 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

Elevated temperatures or contamination may cause material to polymerise, causing a pressure buildup that may violently rupture tanks or containers.

· 5.3 Advice for firefighters**· Protective equipment:**

Wear fully protective suit.

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

· Additional information

Cool endangered receptacles with water spray.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures**· 6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course in the undiluted form.

Inform respective authorities in case of seepage into water course or sewage system.

· 6.3 Methods and material for containment and cleaning up:

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**· 7.1 Precautions for safe handling**

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Safety showers and eye wash facilities should be available at the work area.

Do NOT take work clothes home.

Whenever possible, carcinogenic and mutagenic substances should only be used in closed apparatus. If release of the substance cannot be prevented, then it should be extracted at the point of exit.

· Information about fire - and explosion protection: Keep respiratory protective device available.**· 7.2 Conditions for safe storage, including any incompatibilities****· Storage:****· Requirements to be met by storerooms and receptacles:**

Prevent any seepage into the ground.

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- Store only in the original receptacle.
- Keep refrigerated at 4 °C if possible.
- **Information about storage in one common storage facility:**
 - Store away from oxidising agents.
 - Store away from reducing agents.
 - Store away from metals.
 - Store away from foodstuffs.
 - Store away from chelating agents.
- **Further information about storage conditions:**
 - Protect from exposure to the light.
 - Keep container tightly sealed.
 - Protect from heat and direct sunlight.
 - Maximum storage temperature: 23 °C
- **Storage class:** 6.1 D
- **7.3 Specific end use(s)** No further relevant information available.

* SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· **Ingredients with limit values that require monitoring at the workplace:**

CAS: 79-06-1 acrylamide

WEL	Long-term value: 0.1 mg/m ³ Carc; Sk
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· **DNELs**

CAS: 79-06-1 acrylamide

Dermal	Short-term systemic effects	3 mg/kg bw/day (worker)
	Long-term systemic effects	100 µg/kg bw/day (worker)
Inhalative	Long-term systemic effects	70 µg/m ³ (worker)
	Short-term systemic effects	120 µg/m ³ (worker)
	Short-term local effects	120 µg/m ³ (worker)

· **PNECs**

CAS: 79-06-1 acrylamide

Freshwater	32 µg/L
Freshwater - Intermittent releases	320 µg/L
Marine water	2 µg/L
Sewage Treatment Plant	200 µg/L

- **Additional information:** The lists valid during the making were used as basis.

· 8.2 Exposure controls

- **Appropriate engineering controls** No further data; see section 7.

- **Individual protection measures, such as personal protective equipment**

- **General protective and hygienic measures:**

Do not eat, drink, smoke or sniff while working.

Storing food in the working area is prohibited.

A safe system of work must be formulated and followed to ensure safe working with this product. Relevant workers must receive suitable and sufficient training and supervision.

Take note of assigned Workplace Exposure Limits.

Do not inhale gases / fumes / aerosols.

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Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
Ensure that eyewash stations and safety showers are close to the workstation location.
Depending on the degree of exposure, periodic medical examination is suggested.

· Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

· Hand protection

Protective gloves.

Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

PVC gloves

Nitrile rubber, NBR

Wash gloves thoroughly before removing.

Immediately discard gloves that are contaminated on the inside.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

Break-through time: > 480 minutes

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Not suitable are gloves made of the following materials:

Leather gloves

Textile gloves.

· Eye/face protection

Tightly sealed goggles conforming to EN166.

· Body protection:

Impervious protective clothing

Do not get on skin or clothing. Wear clothing and footwear that cannot be penetrated by the product. Suitable protective equipment may include: Chemical resistant boots, Chemical resistant apron, Full chemical protective suit with a hood, Chemical protective suit consisting of a jacket and trousers. The jacket should be buttoned up to the neck, sleeves sealed at the gloves, and trouser legs worn outside the boots. These precautions are required to prevent the clothing from accidentally trapping product against the skin.

· Environmental exposure controls Do not allow to enter drains, sewers or watercourses.

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Risk management measures

The operators shall be instructed adequately.

The workplace shall be inspected regularly by competent personnel e.g. the safety representative.

* SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties
General Information

Physical state	Liquid
Colour:	Clear
Odour:	Characteristic
Odour threshold:	Not determined.
Melting point/freezing point:	Undetermined.
Boiling point or initial boiling point and boiling range	100 °C
Flammability	Not applicable.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Decomposition temperature:	Not determined.
pH at 20 °C	5 – 8
Viscosity:	
Kinematic viscosity	Not determined.
Dynamic:	Not determined.
Solubility	
water:	Fully miscible.
Partition coefficient n-octanol/water (log value)	Not determined.
Vapour pressure at 20 °C:	23 hPa
Density and/or relative density	
Density at 20 °C:	1 g/cm ³
Relative density	Not determined.
Vapour density	Not determined.

9.2 Other information

NOTE: The physical data presented above are typical values and should not be construed as a specification.

Appearance:
Form: Liquid

Important information on protection of health and environment, and on safety.
Ignition temperature:

Product is not self-igniting.

Explosive properties:

Product does not present an explosion hazard.

Solvent content:
Water: 60.0 %

VOC (EC) 0.00 %

Change in condition
Evaporation rate Not determined.

Information with regard to physical hazard classes

Explosives	Not applicable
Flammable gases	Not applicable
Aerosols	Not applicable
Oxidising gases	Not applicable

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· Gases under pressure	Not applicable
· Flammable liquids	Not applicable
· Flammable solids	Not applicable
· Self-reactive substances and mixtures	Not applicable
· Pyrophoric liquids	Not applicable
· Pyrophoric solids	Not applicable
· Self-heating substances and mixtures	Not applicable
· Substances and mixtures, which emit flammable gases in contact with water	Not applicable
· Oxidising liquids	Not applicable
· Oxidising solids	Not applicable
· Organic peroxides	Not applicable
· Corrosive to metals	Not applicable
· Desensitised explosives	Not applicable

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** May polymerise violently when heated above 50 °C.
- **Thermal decomposition / conditions to be avoided:**
Elevated temperatures or contamination may cause material to polymerise, causing a pressure buildup that may violently rupture tanks or containers.
- **10.3 Possibility of hazardous reactions**
Reacts with alkali, amines and strong acids.
Reacts violently with oxidising agents.
- **10.4 Conditions to avoid**
Heat and static discharge.
Temperatures above 50 °C
- **10.5 Incompatible materials:**
Strong acids and oxidising agents
Reducing agents.
Finely powdered metals.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Ammonia
Nitrogen oxides (NO_x)

* SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity**
Harmful if swallowed or if inhaled.

· **LD/LC50 values relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	448.78 mg/kg (rat)
Dermal	LD50	2,852.5 mg/kg
Inhalative	LC50/4 h	3.75 mg/l

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CAS: 79-06-1 acrylamide

Oral	LD50	177 mg/kg (rat)
Dermal	LD50	1,141 mg/kg (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **Germ cell mutagenicity**
May cause genetic defects.
- **Carcinogenicity**
May cause cancer.
- **Reproductive toxicity**
Suspected of damaging fertility.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure**
Causes damage to organs through prolonged or repeated exposure.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Subacute to chronic toxicity:**
EFFECTS OF LONG-TERM OR REPEATED EXPOSURE: The substance may have effects on the nervous system, resulting in peripheral nerve damage.
- **Additional toxicological information:**
ROUTES OF EXPOSURE: The component substances can variously be absorbed into the body by inhalation, through the skin and by ingestion.
- **Acute effects (acute toxicity, irritation and corrosivity)**
EFFECTS OF SHORT-TERM EXPOSURE: The product is irritating to the eyes, the skin and the respiratory tract. May cause effects on the central nervous system.
- **11.2 Information on other hazards**

· Endocrine disrupting properties

None of the ingredients are listed.

* **SECTION 12: Ecological information**
· 12.1 Toxicity
· Aquatic toxicity:
CAS: 79-06-1 acrylamide

EC50 (96 h) 98 mg/l (Bacteria)

- **12.2 Persistence and degradability** Readily biodegradable
- **12.3 Bioaccumulative potential** Product is not expected to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.

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- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water
Do not allow product to reach ground water, water course or sewage system, even in small quantities.
Danger to drinking water if even extremely small quantities leak into the ground.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**

- **Recommendation**

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact waste processors for recycling information.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

- **Uncleaned packaging:**

- **Recommendation:**

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

Container remains hazardous when empty. Continue to observe all precautions.

Disposal must be made according to official regulations.

Do not mix with other waste streams.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- **14.1 UN number or ID number**

- **ADR/RID/ADN, IMDG, IATA**

UN3426

- **14.2 UN proper shipping name**

- **ADR/RID/ADN**

- **IMDG, IATA**

UN3426 ACRYLAMIDE SOLUTION

ACRYLAMIDE SOLUTION

- **14.3 Transport hazard class(es)**

- **ADR/RID/ADN**



- **Class**

6.1 (T1) Toxic substances.

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· Label	6.1
· IMDG, IATA	
	
· Class	6.1 Toxic substances.
· Label	6.1
· 14.4 Packing group	
· ADR/RID/ADN, IMDG, IATA	III
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Warning: Toxic substances.
· Hazard identification number (Kemler code):	60
· Hazchem Code:	2X
· EMS Number:	F-A,S-A
· Stowage Category	A
· Stowage Code	SW1 Protected from sources of heat.
· Handling Code	H2 Keep as cool as reasonably practicable
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information:	
· ADR/RID/ADN	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· Transport category	2
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3426 ACRYLAMIDE SOLUTION, 6.1, III

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Poisons Act**

· **Regulated explosives precursors**

None of the ingredients are listed.

· **Regulated poisons**

None of the ingredients are listed.

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· Reportable explosives precursors

None of the ingredients are listed.

· Reportable poisons

None of the ingredients are listed.

· Control Of Major Accident Hazards Regulations 2015 (COMAH)
· Named dangerous substances - ANNEX I None of the ingredients are listed.

· National regulations:
· Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation.
Exceptions can be made by the authorities in certain cases.

· Substances of very high concern (SVHC) according to UK REACH

CAS: 79-06-1 acrylamide

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· Relevant phrases

- H301 Toxic if swallowed.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H340 May cause genetic defects.
- H350 May cause cancer.
- H361 Suspected of damaging fertility or the unborn child.
- H361f Suspected of damaging fertility.
- H372 Causes damage to organs through prolonged or repeated exposure.

· Training hints

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· Department issuing SDS: Product safety department.

· Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

DNEL: Derived No-Effect Level (UK REACH)

PNEC: Predicted No-Effect Concentration (UK REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

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vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Acute Tox. 3: Acute toxicity – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Muta. 1B: Germ cell mutagenicity – Category 1B
Carc. 1B: Carcinogenicity – Category 1B
Repr. 2: Reproductive toxicity – Category 2
Repr. 2: Reproductive toxicity – Category 2
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

· *** Data compared to the previous version altered.**

— GB —