Printing date 17.01.2024 Version number 5 Revision: 17.01.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: Acrylamide/Bis-acrylamide 40% 29:1

· Article number: 20-3600-05 · Registration number Mixture

- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Sector of Use SU24 Scientific research and development
- · Product category PC21 Laboratory chemicals
- · Application of the substance / the mixture

Laboratory reagent

Reactive monomer solution

· Uses advised against

Any use involving aerosol formation or vapour release in excess of the assigned WEL where workers are exposed without suitable RPE.

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Processes involving the use of incompatible substances - refer to section 10.

Processes involving extreme heat use advised against.

Processes where workers who may be pregnant or breastfeeding could potentially come into direct contact with the undiluted product.

The product is intended exclusively for industrial and professional use.

- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Severn Biotech Ltd.

Unit 2.

Park Lane.

Kidderminster.

Worcestershire.

DY11 6TJ

UK

Tel: 0044 1562 825286 Fax: 0044 1562 825284

email: info@severnbiotech.com

- · Further information obtainable from: Product safety department.
- · 1.4 Emergency telephone number:

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS08 health hazard

Muta. 1B H340 May cause genetic defects.

Carc. 1B H350 May cause cancer.

Repr. 2 H361f Suspected of damaging fertility.

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H332 Harmful if inhaled.

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(Contd. of page 1)

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

· 2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

- · Hazard pictograms GHS07, GHS08
- · Signal word Danger

· Hazard-determining components of labelling:

acrylamide

N,N-Methylene Bis Acrylamide

· Hazard statements

H302+H332 Harmful if swallowed or if inhaled.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H340 May cause genetic defects.

H350 May cause cancer.

H361f Suspected of damaging fertility.

H372 Causes damage to organs through prolonged or repeated exposure.

· Precautionary statements

P260 Do not breathe mist/vapours/spray.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection. P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · **vPvB:** Not applicable.

79-06-1 acrylamide

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.

CAS: 79-06-1	acrylamide	25 - 50%
Reg.nr.: 01-2119463260-48-XXXX	Acute Tox. 3, H301; Muta. 1B, H340; Carc. 1B, H350; Repr. 2, H361f; STOT RE 1, H372; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 Note: D, E	
CAS: 110-26-9 EINECS: 203-750-9 Reg.nr.: 01-2120745928-38-XXXX	N,N-Methylene Bis Acrylamide Acute Tox. 3, H301; Muta. 1B, H340; Carc. 1B, H350; Repr. 2, H361; STOT RE 1, H372; Acute Tox. 4, H312; Acute Tox. 4, H332	0.1 – 1%

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

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SECTION 4: First aid measures

· 4.1 Description of first aid measures

· General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· After inhalation:

In case of inhalation:

- Provide fresh air.
- In case of breathing difficulties administer oxygen.
- No mouth-to-mouth or mouth-to-nose resuscitation. Use respiratory bag or oxygen resuscitation apparatus.
- Do not leave patient unattended.

In case of unconsciousness place patient stably in side position for transportation.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly.

May be absorbed through the skin. Seek medical advice.

· After eye contact:

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

· Information for doctor:

Treat symptomatically and supportively.

No specific antidote.

Ingestion may cause central and peripheral nervous system depression. Do not induce vomiting because of the danger of aspiration.

· 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Use fire extinguishing methods suitable to surrounding conditions.

· For safety reasons unsuitable extinguishing agents: Water with full jet

· 5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

Carbon monoxide (CO)

Nitrogen oxides (NOx)

Elevated temperatures or contamination may cause material to polymerise, causing a pressure buildup that may violently rupture tanks or containers.

· 5.3 Advice for firefighters

· Protective equipment:

Wear fully protective suit.

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

· Additional information

Cool endangered receptacles with water spray.

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(Contd. of page 3)

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course in the undiluted form.

Inform respective authorities in case of seepage into water course or sewage system.

· 6.3 Methods and material for containment and cleaning up:

Contain and collect spillage with non-combustible, absorbent material e.g.sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Safety showers and eye wash facilities should be available at the work area.

Do NOT take work clothes home.

Whenever possible, carcinogenic and mutagenic substances should only be used in closed apparatus. If release of the substance cannot be prevented, then it should be extracted at the point of exit.

• Information about fire - and explosion protection: Keep respiratory protective device available.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles:

Prevent any seepage into the ground.

Store only in the original receptacle.

Keep refrigerated at $4 \square$ if possible.

· Information about storage in one common storage facility:

Store away from oxidising agents.

Store away from reducing agents.

Store away from metals.

Store away from foodstuffs.

Store away from chelating agents.

· Further information about storage conditions:

Protect from exposure to the light.

Keep container tightly sealed.

Protect from heat and direct sunlight.

Maximum storage temperature: 23 °C

· Storage class: 6.1 D

· 7.3 Specific end use(s) No further relevant information available.

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

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SECTION 8: Exposure controls/personal protection

- · 8.1 Control parameters

· Additiona	l information about design o	technic	al facilities: No further data; see section 7.
· Ingredien	ts with limit values that requ	re moni	toring at the workplace:
79-06-1 ad	erylamide		
	g-term value: 0.1 mg/m³ c; Sk		
· DNELs			
79-06-1 ac	erylamide		
Dermal	DNEL Short-term systemic ef	ects 3 n	ng/kg bw/day (worker)
	DNEL Long-term systemic ef	ects 100	0 μg/kg bw/day (worker)
Inhalative	DNEL Long-term systemic ef	ects 70	μg/m³ (worker)
	DNEL Short-term systemic ef	ects 120	0 μg/m³ (worker)
	DNEL Short-term local effects		0 μg/m³ (worker)
110-26-9 N	N,N-Methylene Bis Acrylami	le	
Dermal	DNEL Short-term systemic effects		ng/kg bw/day (worker)
	DNEL Long-term systemic effects		0 μg/kg bw/day (worker)
Inhalative DNEL Long-term systemic effects 70 μg/m³ (worker)		μg/m³ (worker)	
· PNECs			
79-06-1 ac	erylamide		
PNEC Freshwater 32 µ		32 μg/L	
PNEC Fre	PNEC Freshwater - Intermittent releases 320 µ		L
PNEC Ma	rine water	2 μg/L	
PNEC Sev	vage Treatment Plant	200 μg/I	L

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.

Storing food in the working area is prohibited.

A safe system of work must be formulated and followed to ensure safe working with this product. Relevant workers must receive suitable and sufficient training and supervision.

Take note of assigned Workplace Exposure Limits.

Do not inhale gases / fumes / aerosols.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

Ensure that eyewash stations and safety showers are close to the workstation location.

Depending on the degree of exposure, periodic medical examination is suggested.

· Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

Protection of hands:



Protective gloves.

Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

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The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

PVC gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Wash gloves thoroughly before removing.

Immediately discard gloves that are contaminated on the inside.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles conforming to EN166.

· Body protection:



Impervious protective clothing

Do not get on skin or clothing. Wear clothing and footwear that cannot be penetrated by the product. Suitable protective equipment may include: Chemical resistant boots, Chemical resistant apron, Full chemical protective suit with a hood, Chemical protective suit consisting of a jacket and trousers. The jacket should be buttoned up to the neck, sleeves sealed at the gloves, and trouser legs worn outside the boots. These precautions are required to prevent the clothing from accidentally trapping product against the skin.

· Limitation and supervision of exposure into the environment

Do not allow to enter drains, sewers or watercourses.

· Risk management measures

The operators shall be instructed adequately.

The workplace shall be inspected regularly by competent personnel e.g. the safety representative.

SECTION 9: Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Fluid
Colour: Clear

Odour: Characteristic

• Odour threshold: Not determined.

• pH-value at 20 °C: 5-8

· Change in condition

Melting point/freezing point: Undetermined. Initial boiling point and boiling range: Undetermined.

· Flash point: Not applicable.

· Flammability (solid, gas): Not applicable.

• **Decomposition temperature:** Not determined.

• **Ignition temperature:** Product is not self-igniting.

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

	(Contd. of page 6
· Explosive properties:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapour pressure at 20 °C:	23 hPa
· Density at 20 °C:	1.0-1.7 g/cm ³
· Relative density	Not determined.
Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with	
water:	Fully miscible.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC (EC)	0.00 %
· 9.2 Other information	NOTE: The physical data presented above are typical values and
	should not be construed as a specification.

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- 10.2 Chemical stability May polymerise violently when heated above 50 \square .
- · Thermal decomposition / conditions to be avoided:

Elevated temperatures or contamination may cause material to polymerise, causing a pressure buildup that may violently rupture tanks or containers.

 \cdot 10.3 Possibility of hazardous reactions

Reacts with alkali, amines and strong acids.

Reacts violently with oxidising agents.

· 10.4 Conditions to avoid

Heat and static discharge.

Temperatures above 50 °C

· 10.5 Incompatible materials:

Strong acids and oxidising agents

Reducing agents.

Finely powdered metals.

· 10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Ammonia

Nitrogen oxides (NOx)

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity

Harmful if swallowed or if inhaled.

· LD/LC	50 values r	elevant for classification:
ATE (A	Acute Toxic	ity Estimates)
Oral	LD50	598.9 mg/kg (rat)

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

		(Contd. of page 7)
Dermal	LD50	3,907.5 mg/kg (rat)
Inhalative	LC50/4 h	5.137 mg/l
79-06-1 ac	rylamide	
Oral	LD50	177 mg/kg (rat)
Dermal	LD50	1,141 mg/kg (rat)
110-26-9 N	N,N-Methy	ylene Bis Acrylamide
Oral	LD50	390 mg/kg (rat)
Dermal	LD50	1,141 mg/kg (rabbit)

- · Primary irritant effect:
- · Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye irritation.

· Respiratory or skin sensitisation

May cause an allergic skin reaction.

· Subacute to chronic toxicity:

EFFECTS OF LONG-TERM OR REPEATED EXPOSURE: The substance may have effects on the nervous system, resulting in peripheral nerve damage.

· Additional toxicological information:

ROUTES OF EXPOSURE: The component substances can variously be absorbed into the body by inhalation, through the skin and by ingestion.

· Acute effects (acute toxicity, irritation and corrosivity)

EFFECTS OF SHORT-TERM EXPOSURE: The product is irritating to the eyes, the skin and the respiratory tract. May cause effects on the central nervous system.

- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity

May cause genetic defects.

· Carcinogenicity

May cause cancer.

· Reproductive toxicity

Suspected of damaging fertility.

- · STOT-single exposure Based on available data, the classification criteria are not met.
- · STOT-repeated exposure

Causes damage to organs through prolonged or repeated exposure.

· Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

79-06-1 acrylamide

EC50 (96 h) 98 mg/l (Bacteria)

110-26-9 N,N-Methylene Bis Acrylamide

EC50 (72 h) 100 mg/l (aquatic algae and cyanobacteria)

- 12.2 Persistence and degradability Readily biodegradable
- 12.3 Bioaccumulative potential Product is not expected to bioaccumulate.
- 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

- · 12.5 Results of PBT and vPvB assessment
- · **PBT:** Not applicable.

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

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- · **vPvB:** Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact waste processors for recycling information.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

· European waste catalogue

Waste key numbers in accordance with the European Waste catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

- · Uncleaned packaging:
- · Recommendation:

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning. Container remains hazardous when empty. Continue to observe all precautions.

Disposal must be made according to official regulations.

Do not mix with other waste streams.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

· Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information	
· 14.1 UN-Number · ADR/RID/ADN, IMDG, IATA	UN3426
14.2 UN proper shipping nameADR/RID/ADNIMDG, IATA	UN3426 ACRYLAMIDE SOLUTION ACRYLAMIDE SOLUTION
· 14.3 Transport hazard class(es)	
· ADR/RID/ADN, IMDG, IATA	
•	
· Class	6.1 Toxic substances.
· Label	6.1
· 14.4 Packing group · ADR/RID/ADN, IMDG, IATA	III
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user	Warning: Toxic substances.
· Hazard identification number (Kemler code):	60
· EMS Number:	F-A,S-A

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

	(Contd. of pa
Stowage Category	A
Stowage Code	SW1 Protected from sources of heat.
Handling Code	H2 Keep as cool as reasonably practicable
14.7 Transport in bulk according to Anne	ex II of
Marpol and the IBC Code	Not applicable.
Transport/Additional information:	
ADR/RID/ADN	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
Transport category	2
Tunnel restriction code	Е
IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 3426 ACRYLAMIDE SOLUTION, 6.1, III

SECTION 15: Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Poisons Act
- · Regulated explosives precursors

None of the ingredients is listed.

· Regulated poisons

None of the ingredients is listed.

· Reportable explosives precursors

None of the ingredients is listed.

· Reportable poisons

None of the ingredients is listed.

- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 28, 29, 60
- · DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment Annex II

None of the ingredients is listed.

- · REGULATION (EU) 2019/1148
- · Annex I RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

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Trade name: Acrylamide/Bis-acrylamide 40% 29:1

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 \cdot Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

- · National regulations:
- · Information about limitation of use:

Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.

- · Other regulations, limitations and prohibitive regulations
- · Substances of very high concern (SVHC) according to UK REACH

79-06-1 acrylamide

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Training hints

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

- · Department issuing SDS: Product safety department.
- · Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

DNEL: Derived No-Effect Level (UK REACH)

PNEC: Predicted No-Effect Concentration (UK REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 3: Acute toxicity - Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Muta. 1B: Germ cell mutagenicity - Category 1B

Carc. 1B: Carcinogenicity - Category 1B

Repr. 2: Reproductive toxicity – Category 2

Repr. 2: Reproductive toxicity - Category 2

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

* Data compared to the previous version altered.

GB